

JBT Certified Lubricants

Formula Family for JBT Double D H1 Food-grade machine lubricants

To ensure food safety and operational uptime



You chose Double D equipment from JBT for your process line because of their proven performance – in extended production, under heavy loads, and at extreme temperatures.

Your single source

Choose our food-grade Formula equipment lubricants for the same reasons. Protect your food processing investment at the same time you simplify your supply of a complete range of equipment customized and safety-certified lubricants.

JBT can offer a PRoCARE service agreement package which provides all the necessary greases.

For a complete, certified lubricant range

The Formula family is specifically developed to answer the stringent food safety requirements and temperature extremes of the food processing industry. Tested and proven under the most severe operating conditions, Formula lubricants support safe, smooth operation and maximized operating uptime. The lubricants are USDA H1-authorized.

H1 Food-grade machine lubricants

Don't jeopardize your production by using non-recommended lubricants because, in the end, they can cost you more! Experience shows that they can lead to expensive equipment failure and lost production time.

The European Union now applies ISO standards that require food processors to use lubricants that are completely harmless to the food product's consumer, if cross-contamination occurs. JBT can give you that certification today.



Formula 302

- Double D Revorack and Revoband bearings
- -12°C to +316°C
- Viscosity at 100°C: 10.2-10.6
- H1 NSF 139550
- 10x 425 gr cartridges



Formula 312

- Double D Revorack top bearing
- -30°C to +318°C
- Viscosity at 100°C: 25
- H1 NSF pending
- 10x 425 gr cartridges



Formula 352

- Double D Revoband oven fan
- -53°C to +343°C
- Viscosity at 100°C: 9.4-10.2
- H1 NSF pending 10x 397 gr cartridges



Formula 370

- Double D Revorack turntable bottom bearing
- +3°C to Fire Point +279°C
- Viscosity at 100°C: 647
- H1 NSF 150809
- 10x 400 gr cartridges



Formula 5220FG

- Double D Revorack straight gearboxes
- -10°C to +241°C
- Viscosity at 100°C: 19.5
- H1 NSF 139548
- 5 and 20 liter containers



Formula 5680FG

- Double D Revorack worm gearboxes
- -4°C to +238°C
- Viscosity at 100°C: 45.4
- H1 NSF 141295
- 5 and 20 liter containers



Formula 8414D

- Double D Revorack chains
- -74°C to +178°C
- H1 NSF 137751
- 389 ml spray can



Formula 8009

- Double D equipment
- -94°C to +138°C
- H1 NSF 141438
- 312gr spray can



How does it work?

Each of our environment-friendly food-grade lubricants is specifically developed to perform a specific task, and is available in a range of containers and volumes to match your production requirements. Please contact your JBT representative for detailed specifications and price information for each

As always, we stand behind what we sell. One call gets it all.



Food Safety

Food Safety is one of the top priorities for food manufacturers. Choosing the right lubricants is extremely important, in order to prevent contamination. This could not only expose consumers to health issue, but also cause significant damage to your company's reputation and financials.

Don't jeopardize your food safety - ensure that your equipment is running on H1 Food-grade lubricants!



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