

ATMOSPHERIC SEAL  
20 CPM



GAS FLUSH  
14 CPM



HERMETIC SHRINK  
20 CPM



## GT2sX / Twin

The GT2sX / Twin is an automatic, large-capacity tray sealing system designed for high-speed production that efficiently cuts labour costs. Available in 2 formats: extra-wide-single-lane or twin-lane.

With increased production capacity the GT2sX has the ability to take packs up to 400mm wide, long edge leading, into the machine.

Capable of up to **120 Atmospheric packs** per minute with a 6 impression tool the GT2sX system is packed with user-friendly benefits including our unique **Promotion** modular conveyor system.

The **GT2sX-Twin** is a high throughput modular, twin-lane, linear, heat-sealing system. It is designed to run in conjunction with auxiliary equipment such as tray de-nesters, fillers, multi-head weighers and labellers, combining into a stand-alone, fully automatic production line.

Capable of up to **180 Atmospheric packs** per minute with a 10 Impression Tool, the **GT2sX-Twin** system is packed with user-friendly benefits including our unique **Promotion** modular conveyor system.

Designed to accept randomly spaced trays from any conveyor and can be fully integrated with other line equipment.

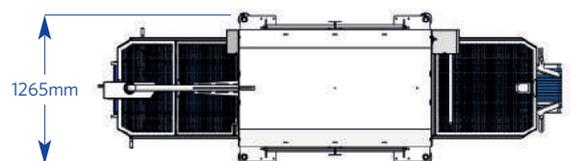
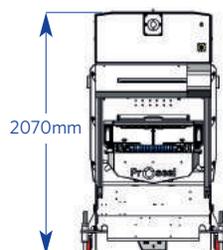
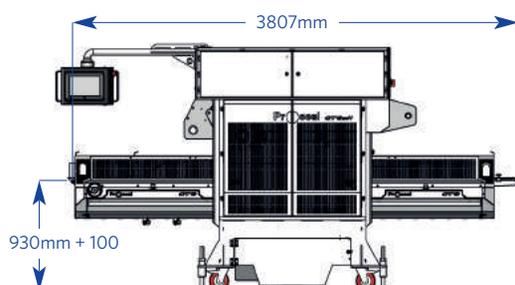
### Packaging Materials

#### Trays

- C-PET
- A-PET
- R-PET
- Polypropylene
- PVC / Styrene
- Board / Paper
- Smooth Wall Foil

#### Lidding

- Co-extruded and Laminated Polyester Films
- Foil
- Board
- Paper



## Standard design features and benefits

- Five minute tool changeover
- Low maintenance polymer bearings
- Simple and accurate film-feed system with easy film route
- Maintenance friendly robust construction
- Accurate temperature and seal pressure control
- High accuracy tool alignment system provides a constantly accurate sealing and/or film-cutting relationship with the tray flange profile
- Simple design and operation
- Film snap detection
- 'Auto Tool' Touch of a button tool change system, automatically locates and connects tooling to machine functions including all MAP options
- Integration of peripheral equipment, such as: infeed and outfeed conveyors, checkweighers, metal detectors and printers.
- All around seal and contoured film-cut with skeletal film rewind
- Automatic seal operation with accurate seal dwell time
- Self-centring tray guides
- Automatic film roll clamping
- Food industry approved hygienic construction and wash-down protection
- Full Category 3 guarding
- User friendly, menu-driven control panel with step-by-step prompts, error and status displays, and useful batch pack counter
- Recipe handling of machine settings
- Self diagnostic system
- Pendant mounted colour touch screen HMI control for full double-sided operation
- Recipe driven auto machine set-up for tool change
- On-screen data capture and trends with wireless connection option
- Pot crush avoidance system
- Active film tension
- **QRconveyors** with quick release belts for easy hygiene and maintenance
- **Eseal®** - high-performance, high-precision, high-force, energy-efficient, electric seal system that boasts a massive increase in seal force
- **Promotion** - a high accuracy continuous motion tray infeed system, which increases production speed whilst reducing machine duty

## Options available

- Free flow gas flush MAP (Modified Atmosphere Packaging)
- High Oxygen (O<sup>2</sup>) gas flush
- **Close Cut** - Method of maximising throughput and reducing film waste
- **Inboard Cut (IC)** Option to provide 'form, fill and seal' tray presentation
- Film coding and printing
- Foil crimping
- Active conveyors to allow the machine to be used as a straight through conveyor when packs don't require sealing
- Back-to-back machine configurations
- Optional integration of peripheral equipment, such as: denesters, fillers, multi-head weighers, laser coders, labellers.
- **eWON** - a machine connection system to deliver real time data and error condition support, remote setup, and software upgrades, using a customer's existing IT network
- **I-film** - intelligent film reel monitoring system which actively adjusts film tension based on reel diameter to increase print quality and film reel efficiency, reduce component duty, and provides a film end warning system
- **Protect** - a contactless machine login and audit trail system
- Sale, Lease Purchase and Rental options available

## GT2sX / GT2sX Twin Specifications

Height	2070mm
Standard Length	3807mm
Width	1265mm
Weight	1512kg+ specification dependent
Electrical Supply	400V 3 phase + neutral (fused at 16A)
Transformer Variations	480V 3 phase (fused at 20A) 600V 3 phase (fused at 15A)

## GT2sX Sealing capacity

No. of trays	Width	Length	Depth	Diameter
One	420mm	838mm	105mm	420mm
Two	420mm	406mm	105mm	406mm
Three	420mm	262mm	105mm	262mm
Four	420mm	190mm	105mm	190mm
Five	420mm	147mm	105mm	147mm
Six	420mm	118mm	105mm	118mm

## Metric Imperial

Pressure	Flow	Pressure	Flow
6 Bar	50L/Min	87psi	1.7CFM

Transformers are available to accommodate the electrical supplies in different countries

## GT2sX Twin Sealing capacity

No. of trays	Width	Length	Depth	Diameter
Four	200mm	406mm	105mm	200mm
Six	200mm	262mm	105mm	200mm
Eight	190mm	190mm	105mm	190mm
Ten	147mm	147mm	105mm	147mm
Twelve	119mm	119mm	105mm	118mm



PUDDINGS | C-PET



PORK | SMOOTH WALL FOIL



PRODUCE | C-PET



POULTRY | POLYPROP



PRODUCE | A-PET

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