



DETAIL A
SCALE 1 : 8

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
36	4	LWSS025	SLW,1/4, SS
35	12	HTBS037C0150	SCR,HEXHD,3/8-16X1,5IN
34	8	HCCS031C0125	SCR,CAP,HEXHD,5/16-18X1-1/4,SS
33	4	HCCS031C0225	SCR,CAP,HEXHD,5/16-18X2,25L
32	4	HCCS025C0075	SCR,CAP,HEXHD,1/4-20X3/4,SS
31	20	FWLS037	FLW,3/8,SS
30	14	FWLS031	FLW,5/16,SS
29	8	FWLS025	FLW,1/4,SS
28	8	ESNS037C	3/8-16,SS,NYL,INSR,LKNT
27	4	ESNS031C	LKNT,INSR,NYL,5/16-18,SS
26	4	ESNS025C	LKNT,INSR,NYL,1/4-20,SS
25	2	71064	PULLEY
24	2	71063	PULLEY
23	4	70059	BRG,PB,1",COMPOSITE
22	2	34987	BELT,B52
21	1	34834	KIT,GUIDE,ILFU
20	2	34831	GUARD,MOT,PULLEY,ILFU
19	1	34824	FR MBR,ILFU,56",W/CAPS
18	4	34816	NUT,WING,1/4-20
17	1	34815	CVR WLDMT, LH,ILFU
16	4	34812	FR MBR,ILFU,76",W/CAPS
15	1	34811	MOT MT PLT WLDMT,LH
14	4	34669	FR MBR,52",W/CAPS
13	2	34629	SCR,ADJ,3/4-10X6,SS
12	1	34628	MOT MT WLDMT PLT
11	4	34625	HUB WLDMT,ILFU
10	2	34622	FR WLDMT,ILFU
9	1	34617	FR WLDMT,ILFU, LH CONFIG
8	1	34617	FR WLDMT,ILFU
7	1	34569	FLAPPER ASSY,ILFU,LH CONFIG
6	1	34569	FLAPPER ASSY,ILFU
5	1	34564	CVR WLDMT,ILFU
4	14	26063	FIG. 1 1/4 ALUM NURAIL CROSS
3	2	24089	MOT,1HP,SS,56C,RD
2	2	18872	Gearbox,5:1,917
1	4	18490	SQHD CUPPOINT SETSCREW 1/2-13X1SS

REV	DESCRIPTION	DATE	INITIALS	DESCRIPTION OF CHANGE
0	INITIAL RELEASE	11/16/2014		
Current Revision Information				
DIMENSIONS ARE IN INCHES 1 inch = 25.4 mm		TOLERANCES, UNLESS NOTED X.XX ±0.01 FRACTION ±1/16 X.XXX ±0.005 ANGLE ±0.05°		SURFACE FINISH 250 MICRON CH BREAK ALL SHARP EDGES 0.015 CONCENTRICITY 0.01 TR
SPECIFICATIONS UNLESS OTHERWISE NOTED				

PRIME EQUIPMENT GROUP, INC.		Material: SEE BOM/DETAILS UNLOADER,FOOT,IN-LINE	
Drawing By: [Signature]		Part Number: [Signature]	
Drawing Date: 3/19/2014		Class: ASSEMBLY	